

Introduction



GEMNIS

A **Gemnis** series module is a programmable safety devices, which allows several safety functions to be carried out simultaneously. This product series has been developed specifically to meet the needs of machinery manufacturers for machines with a low to average number of safety functions. As an indication, these modules can manage small applications which are equivalent to the functions carried out by 3 to 4 traditional electromechanical safety modules, up to circuits with dozens of inputs.

Gemnis series safety modules can implement safety circuits with a safety category of up to SIL 3 acc. to EN 62061, PL e and category 4 acc. to EN ISO 13849-1.

The **Gemnis** series of safety modules has been updated to **version 11** which introduces new functions and improved hardware- and software-level performance.

This update considerably increases the application potential of these products.

The **Gemnis Studio** program is a graphic development environment for the creation, simulation and debugging of programs that are uploaded to the corresponding modules of the Gemnis family.

This software is licensed to users wishing to program these modules, subject to prior registration at **www.gemnis.com**.

You can download the new **Gemnis Studio** software version (**Gemnis Studio 11**) from the site, which will allow you to program both current, **Gemnis K11**-designated modules, as well as previous ones.

General features of safety modules

Gemnis series modules can manage all of the following safety device types:

- Mechanical safety switches
- Switches with solenoid for guard interlock
- Magnetic safety sensors
- Safety light barriers or optical safety sensors (category 4)
- Safety sensors
- Mushroom buttons for emergency stop
- Rope switches for emergency stop
- Safety mats or safety bumpers with 4-wire technology
- Category IIIA or IIIC two-hand controls
- Safety selector switches
- Enabling devices
- Analogue sensors 4-20 mA (Gemnis Studio 11)
- 0-4 kHz frequency signals (Gemnis Studio 11)
- Dual-beam muting systems (Gemnis Studio 11).

This modules are also equipped with functionality allowing you to also implement:

- Safety timers
- Detection of various types of faults in safety devices or their connections
- Verification of the module's internal temperature limit values
- Status communication via USB port.

Finally, Gemnis series modules can:

- Manage up to eight different electronic safety outputs or four relay outputs
- Manage various signalling outputs (not safety-related)
- Status information and data settings via the USB communication port.

Gemnis design safety modules can implement safety circuits with up to SIL CL3 acc. to EN ISO 62061, PL e and category 4 acc. to EN ISO 13849-1.



Website

This product line is supported online via the **www.gemnis.com** website, where you can:

- Download the gemnis studio installation package (following registration)
- Download support files
- Get the most up to date version of the instruction manual
- Get examples and other support information which will be added over time
- Watch videos illustrating Gemnis Studio 11 program operation.



Hardware structure of the modules

Gemis design modules are created with increased flexibility - even at the hardware level. These products are made up of various electronic circuit boards which are sold in various combinations, but which are always contained in a single housing and with one unique product code.

The Gemis line modules have a general redundant and self monitoring type structure, they are controlled by a pair of processors which simultaneously run the application program and constantly monitor their operation and system integrity in parallel.

Each module is supplied in a single housing, of the minimum width required to house the boards which make up the module. 45 mm to 90 mm wide housings are available. The customer does not need to worry therefore about wiring the various parts.

The USB port integrated within the module is used for programming and debugging of the Gemis Studio program module. Once a module is programmed, you can also use the USB port for communicating with a PC installed on the machine, and for the exchange of information relating to the module state.

The main hardware innovations introduced to version 11 by the safety module update are the following:

- Ability to manage programs up to 4 times larger
- The ability, with new dedicated modules, to manage analogue and/or speed inputs
- Models with 8 electronic safety outputs
- New module configurations available (see following table).



Module	Inputs type I	Inputs type J	Inputs type C	Inputs type F	Test signals T	OS safety outputs	O signalling outputs	Port	Width (mm)	Page
CS MP201M0	8	-	-	-	8	3NO	4	USB	45	261
CS MP202M0	16	-	-	-	4	4 PNP	4	USB	45	262
CS MP203M0	12	-	-	-	4	3NO + 1NO	4	USB	45	263
CS MP204M0	12	-	-	-	4	3NO	4	USB	45	264
CS MP205M0	4	4	-	4	4	4 PNP	4	USB	45	265
CS MP206M0	8	-	-	-	4	4 PNP	12	USB	45	266
CS MP207M0	4	-	2	-	4	4 PNP	4	USB	45	267
CS MP208M0	16	-	-	-	4	8 PNP	-	USB	45	268
CS MP301M0	24	-	-	-	8	3NO	4	USB	67.5	269
CS MP302M0	24	-	-	-	12	4 PNP	4	USB	67.5	270
CS MP303M0	32	-	-	-	4	4 PNP	4	USB	67.5	271
CS MP304M0	28	-	-	-	4	3NO + 1NO	4	USB	67.5	272
CS MP305M0	24	-	-	-	4	4 PNP	12	USB	67.5	273
CS MP306M0	20	-	-	-	4	3NO + 1NO	12	USB	67.5	274
CS MP307M0	8	4	2	4	4	4 PNP	4	USB	67.5	275
CS MP308M0	24	-	-	-	4	8 PNP	8	USB	67.5	276
CS MP309M0	32	-	-	-	4	8 PNP	-	USB	67.5	277
CS MP401M0	40	-	-	-	4	4 PNP	12	USB	90	278
CS MP402M0	32	-	-	-	12	8 PNP	8	USB	90	279
CS MP403M0	40	-	-	-	4	8 PNP	8	USB	90	280

I = Digital inputs
J = Digital inputs, decoupled
C = Inputs for 4-20 mA analogue signals
F = Inputs for 0 ... 4 kHz frequency signals

T = Test signals
OS = OSSD safety outputs (PNP)
nn = Relay safety outputs
O = signalling outputs (PNP)

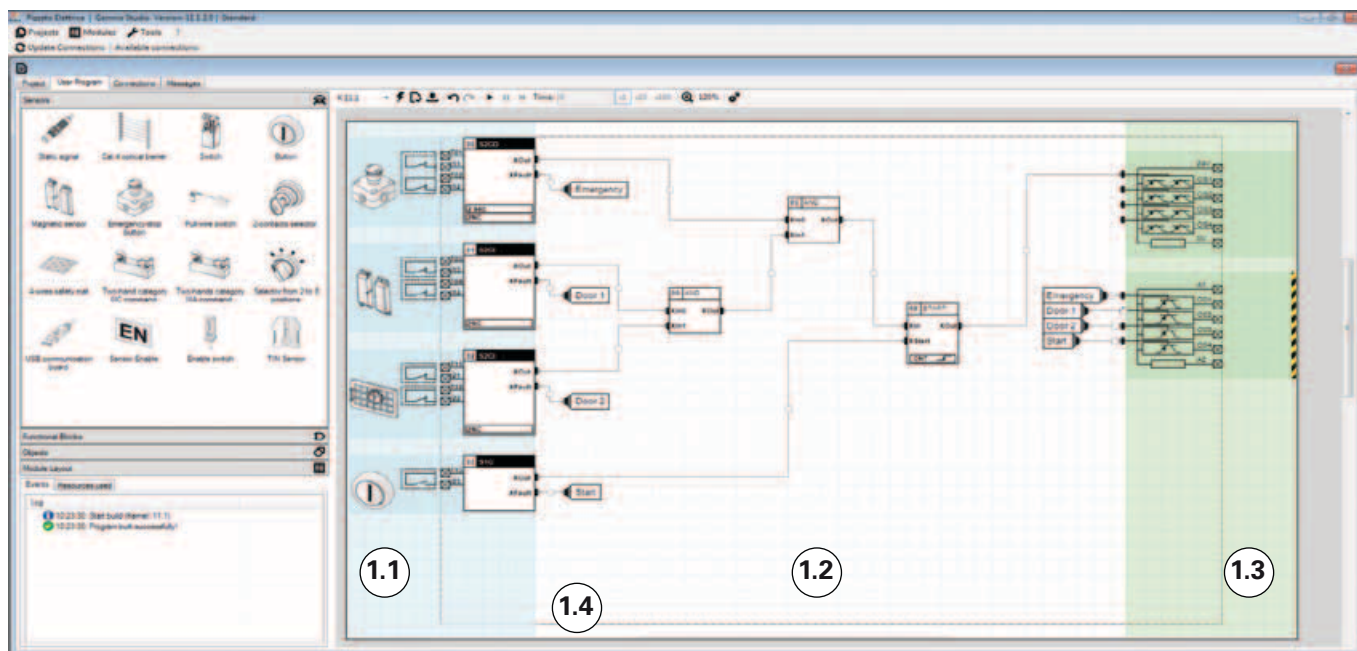
Software Gemnis Studio

Gemis Studio is software designed to allow the user to program a module belonging to the Gemis line. This software has a graphical interface to visually display, in a natural and intuitive way, the assembly of operations that the application program will execute, once loaded to the module. Gemis Studio allows you to attach supporting information and useful notes to the configuration information, for overall understanding of the program. Gemis Studio also allows you to check correct application program operation prior to sending it to the module via the simulation.

Finally, Gemis Studio allows you to carry out monitoring and detection operations, and to graphically represent the state of an active operational device in real time.



Desktop



The Gemis Studio software has been designed with the objective of making Gemis series module operation as immediate and visual as possible. With this aim, we decided to create a work environment – the Desktop – where, as far as possible, the user can amass all the information required to actually “view” and not just “imagine” the behaviour of the project under development. This is the reason we have made room for graphical object representations, of the physical characteristics of the module in use, and immediate interaction, by means of simulation, with the created program.

The desktop is the main user work area, the zone where the flow and processing to be applied to the data detected by the module are defined using the graphical program interface.

The desktop is divided into three parts:

- 1.1) the sensor zone
- 1.2) the functional block zone
- 1.3) the output zone

In the sensor zone (1.1) the user indicates the external device types connected to the module terminals, and all the parameters needed to define them.

In the output zone (1.3) all the output devices present in the selected module (relays, transistors etc.) are immediately shown.

In the function block zone (1.2) the user will enter all the logical functions needed to process the flow of data coming from the sensors, and will proceed to make the connections to transfer this data between the objects in the desktop and finally to the outputs.

The desktop includes a dotted box (1.4) which represents the area “occupied by the module,” or, everything enclosed within the physical module, from terminals to code. The area outside this box, meanwhile, is occupied by images of the physical devices external to the module (switches, buttons, etc.), illustrating their expected internal structure and any description.

At the user’s request, the desktop content is compiled and, provided there are no errors, it is translated into the application program. If a module is connected to the computer, you can immediately transfer the application program to it, and thereby check its effective operation in the field.

Otherwise it is possible to simulate application program operation directly on the desktop, by interacting with the sensors and evaluating their effects graphically.

Project

The collection of information required to configure a module and describe its activities is called a “Project.” Using Gemis Studio, the user can assemble the textual and graphical information required to elaborate and comment the functions which will be carried out by the program, once installed on a Gemis line module.

Printing

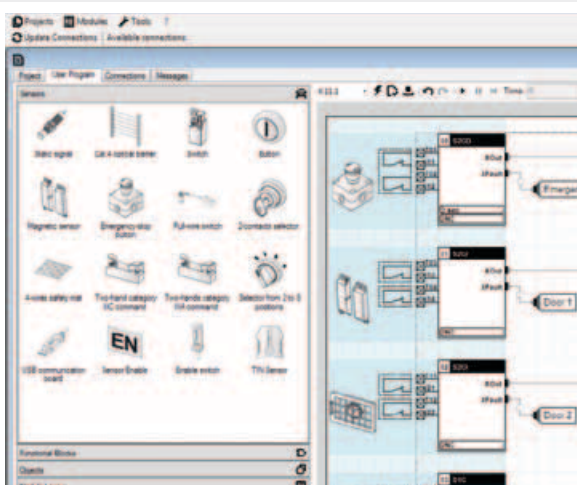
Gemis Studio can generate a Connection Report, which includes all connections to the module terminals, and a user Program Report, allowing you to print the Application Program.

Password

The password gives the option of protecting a module’s interaction capacity, and the ability to modify the project file.



Sensors



The sensor zone indicates the external device types which can be connected to the module terminals, and all the parameters needed to define them.

Each sensor created displays a view of the internal contact configuration and of how the contacts are connected to the module terminals, a box with the associated safety function, and the parameters selected for the function.

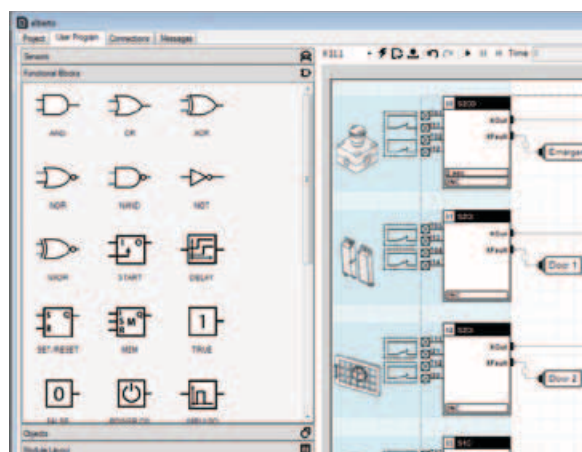
From the sensor panel, you can select a sensor using the mouse and drag it into the dedicated desktop area.

A full list of the available sensors follows.

Sensor list

Sensor type	Diagram	Examples
Sensor with 1 not testable channel		
Sensor with 2 not testable channels, with interdependent signals		
Sensor with 1 tested channel		
Sensor with 2 independent tested channels		
Sensor with 2 dependent tested channels		
Sensor with 2 always-closed tested channels, short circuit permitted between the channels		
Sensor with 2 tested channels which can be crossed		
Sensor with 2 tested channels which cannot be crossed		
Sensor with 2 to 8 tested channels which cannot be crossed and which may only be active one at a time		
Sensor with 2 tested channels which cannot be crossed and which must follow a very precise activation/deactivation sequence made up of three states: rest, work, stop		
Dual temperature sensor integrated in module		
Monitoring of a pair of analogue sensors with 4-20 mA output in both 2-wire and 3-wire versions		
Monitoring of a pair of signals with frequencies up to 4 KHz		

Function blocks



The function blocks represent all the logic functions required to process the data flow between sensors and outputs.

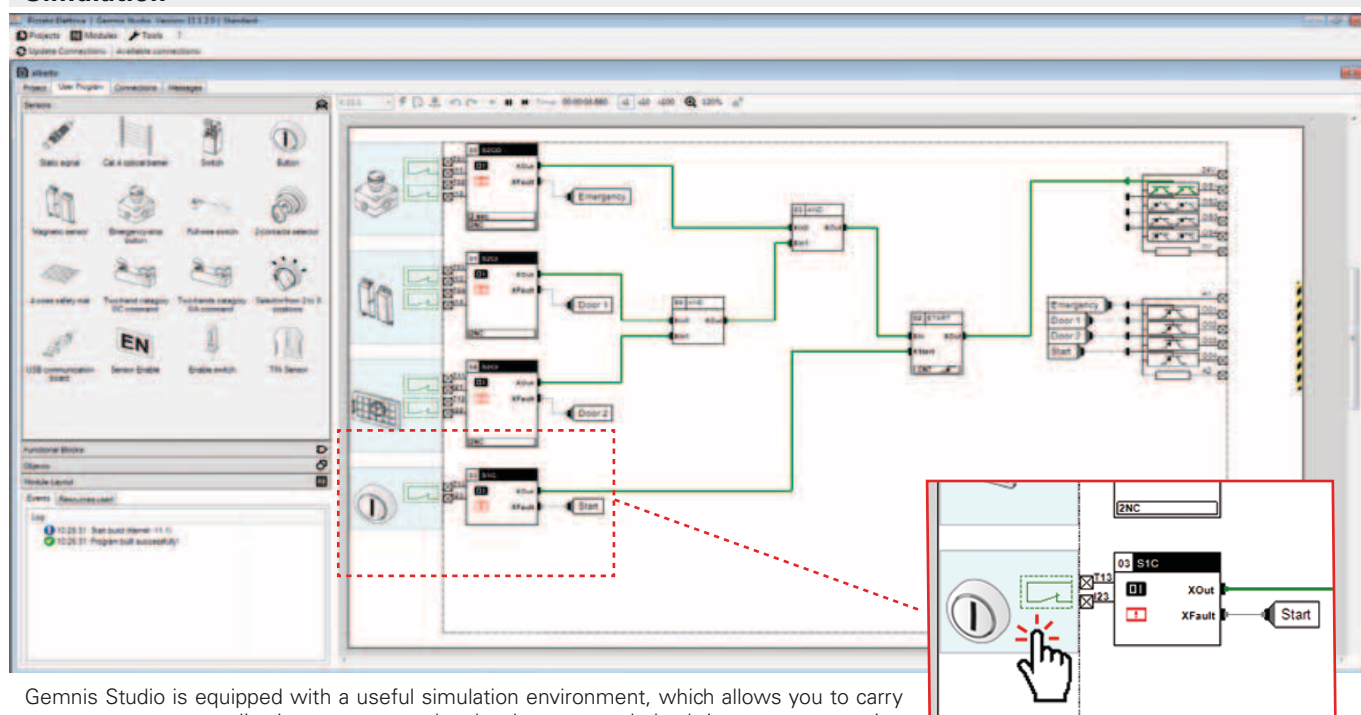
From the function block panel, a block can be selected using the mouse and dragged into the dedicated desktop area.

A full list of the available function blocks follows.

Function block list

	AND Basic Boolean function		TRUE / FALSE Basic Boolean function		MESSAGE Transmits a message on the USB and COM ports
	OR Basic Boolean function				COUNTER Pulse counter
	XOR Basic Boolean function		POWER ON Active signal at first execution cycle		TRIGGER Detects the edge, either rising or falling, of an input signal
	NOR Basic Boolean function		PULSE Returns a signal of type Delay Off on the preselected input edge		FILTER Filters a signal from interference for a duration lower than set time
	NAND Basic Boolean function		CLOCK Generates pulses at pre-established fixed intervals		LDC Upstream function block for monitoring of a door-locking system
	NOT Basic Boolean function		ERROR Puts the module into Error State		WAVE Generates a waveform with variable period and ON time
	NXOR Basic Boolean function		LKTBL Conversion table between data of the same type		MUTE2 Upstream function block for monitoring of a 2-beam muting system
	START Control function		GEQ/EQU/LEQ Carries out a numerical comparison between two values of type B or W and displays the result in boolean format (X)		
	DELAY Returns a signal of type Delay Off or Delay On				
	SET/RESET Basic logical memory function				

Simulation



Gemis Studio is equipped with a useful simulation environment, which allows you to carry out tests on your application program under development and check its correct operation before you install it in a module. To run an application program simulation during the development phase, simply press the Start button on the toolbar at the top of the desktop. If the application program cannot be compiled, the simulation will not run.

Upon start of the simulation phase, the desktop and the way you interact with it change. During this phase you can simulate module operation by interacting with the sensors and simulating real world conditions or operations. Clicking on the sensors will make them execute, in sequence, the standard events for each sensor. Each of these interactions modifies the state of the sensor output variables which, via the connectors, will become the input variables of the function blocks, which will evaluate them and so on, until the data arrives at the outputs that will or will not activate. This simulates exactly what will happen in the module.

Transmission of the information via the connectors is visible via colour change of the connectors.

Monitor



You can monitor operation of one or more Gemnis modules in real time using the Monitor function.

You can observe the overall operation state of the module and various data relating to the program being executed, including a list of most recently saved programs. The execution status of the program as well as the status of the module inputs and outputs can be viewed in real time. In Gemnis Studio 11 the video data update has been made faster and for the analysis of large projects, graphical pan & zoom functions are also available in the Monitor.

Technical support

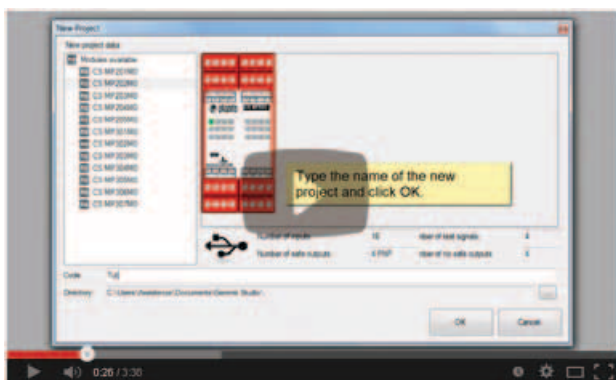
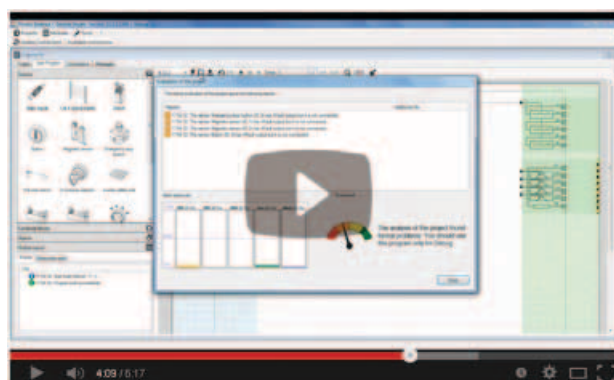
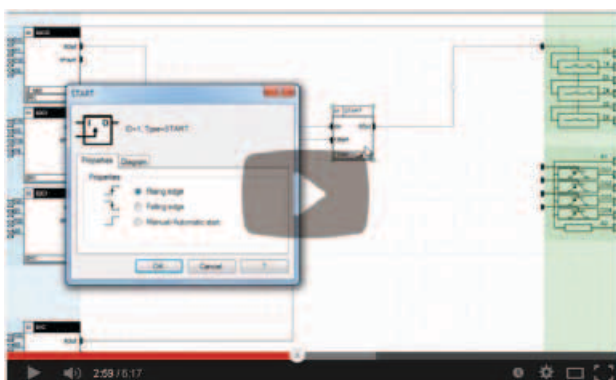
Complementary technical support is currently available to users who have registered on the website and downloaded Gemnis Studio.

The information requested must be relevant to the functionality of the module. We do not provide a consulting service based on the customer's application.



Online support

The site www.gemnis.com contains video tutorials illustrating Gemnis Studio 11 program operation.





Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

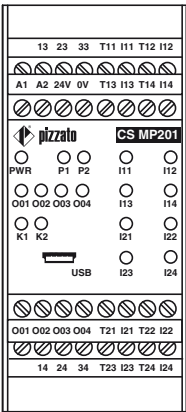


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TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

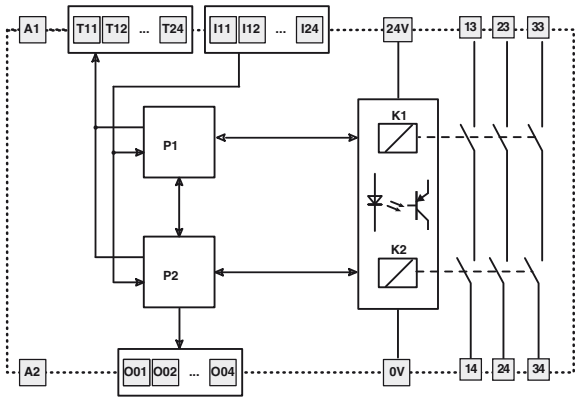
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	135	
PFH _D	1.44E-09	
Service life	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	8	281 part 6
Test outputs (Tx)	8	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Safety relay circuits	3NO	282 part 14
Weight	300 g	

Pin assignment



Internal block diagram



Code structure

CS MP201M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



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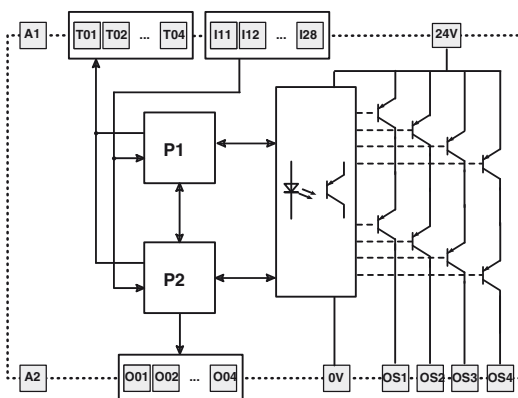
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	614	
PFH _D	1.32E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	16	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	250 g	

Pin assignment

T01	T02	T03	T04	I11	I12	I13	I14
A1	A2	24V	0V	I15	I16	I17	I18
PWR	P1	P2	I11	I12	I13	I14	
O01	O02	O03	O04	I15	I16	I17	I18
OS1	OS2	OS3	OS4	I21	I22	I23	I24
USB	I25	I26	I27	I28			
O01	O02	O03	O04	I21	I22	I23	I24
OS1	OS2	OS3	OS4	I25	I26	I27	I28

Internal block diagram



Code structure

CS MP202M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals

Stock items

CS MP202M0

Items with code on **green** background are stock items



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

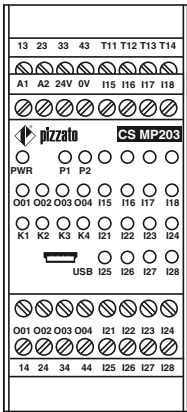


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EAC approval: RU C-IT.AQ35.B.00454

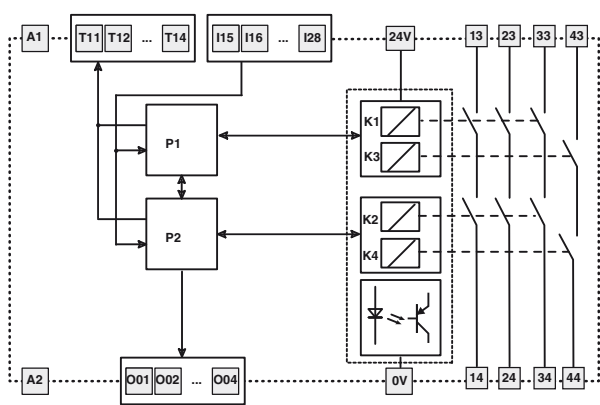
Main technical features

Parameter:	Value:	Page:
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Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	103	
PFH _D	1.61E-09	
Service life	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	12	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Safety relay circuits	3NO+1NO	282 part 14
Weight	300 g	

Pin assignment



Internal block diagram



Code structure

CS MP203M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
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- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

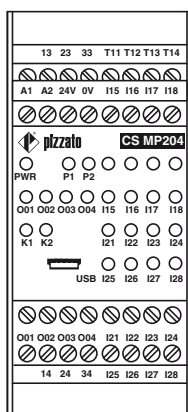


EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
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 EAC approval: RU C-IT.AQ35.B.00454

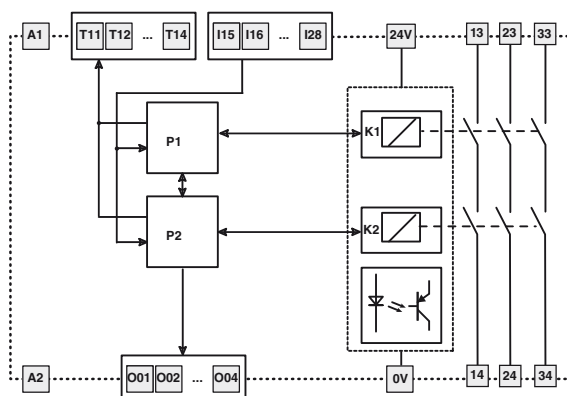
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	134	
PFH _D	1.52E-09	
Service life	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	12	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Safety relay circuits	3NO	282 part 14
Weight	300 g	

Pin assignment



Internal block diagram



Code structure

CS MP204M0

Connection type

M Connector with screw terminals

X Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

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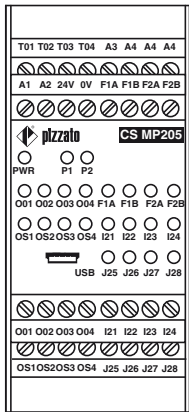


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UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

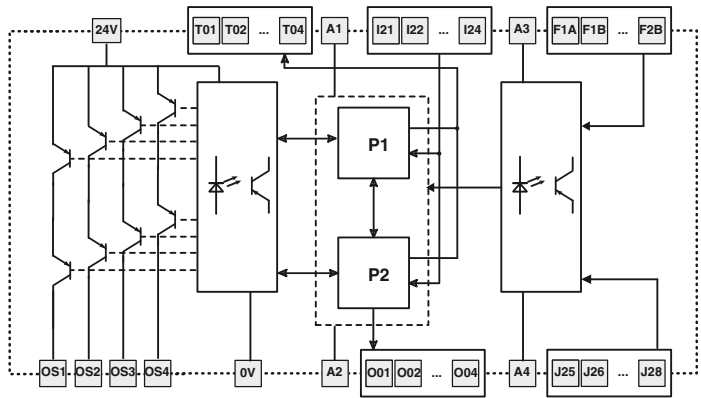
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	373	
PFH _D	2.19E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	4	281 part 6
Decoupled digital inputs (Jx)	4	281 part 7
Inputs for frequency signals from 0 to 4 kHz (Fx)	4	281 part 9
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	250 g	

Pin assignment



Internal block diagram



Code structure

CS MP205M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

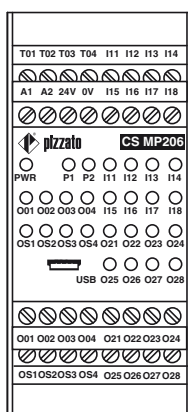


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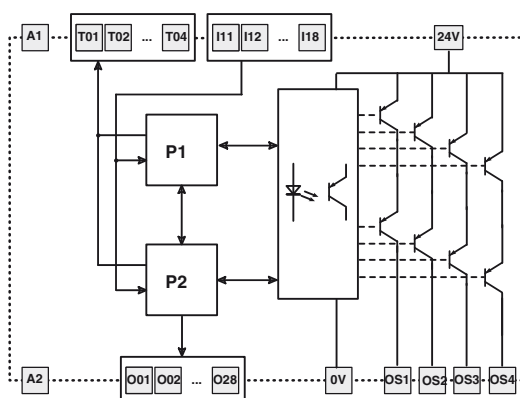
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	3314	
PFH _D	1.09E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	8	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	12	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	250 g	

Pin assignment



Internal block diagram



Code structure

CS MP206M0

Connection type

M Connector with screw terminals

X Connector with spring terminals



Main features

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- Supply voltage: 24 Vdc
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- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

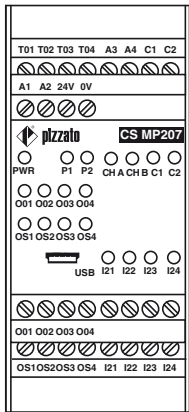


EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

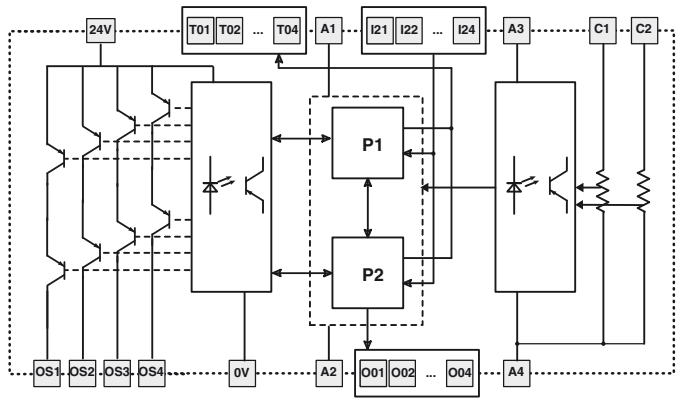
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	431	
PFH _D	7.08E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	4	281 part 6
Inputs for 4-20 mA analogue signals (Cx)	2	281 part 8
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	250 g	

Pin assignment



Internal block diagram



Code structure

CS MP207M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	633	
PFH _D	7.02E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	16	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor safety output circuits (OSx)	8 PNP	282 part 13
Weight	250 g	

Quality marks:

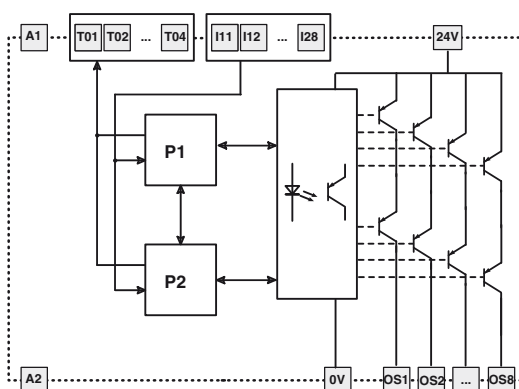


EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
 TÜV SÜD approval: Z10 16 05 75157 009
 EAC approval: RU C-IT.AQ35.B.00454

Pin assignment

T01	T02	T03	T04	I11	I12	I13	I14
A1	A2	24V	0V	I15	I16	I17	I18
PWR	P1	P2	I11	I12	I13	I14	
OS1	OS2	OS3	OS4	I15	I16	I17	I18
OS5	OS6	OS7	OS8	I21	I22	I23	I24
USB	I25	I26	I27	I28			
OS1	OS2	OS3	OS4	I21	I22	I23	I24
OS5	OS6	OS7	OS8	I25	I26	I27	I28

Internal block diagram



Code structure

CS MP208M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

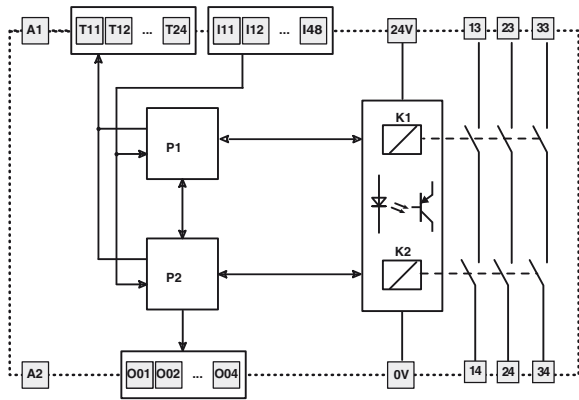
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	128	
PFH _D	1.88E-09	
Service life	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	24	281 part 6
Test outputs (Tx)	8	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Safety relay circuits	3NO	282 part 14
Weight	400 g	

Pin assignment

13 23 33 T11 H11 T12 I12							I31 I32 I33 I34						
      							   						
A1 A2 24V 0V T13 I13 T14 I14							I35 I36 I37 I38						
      							   						
 pizzato							CS MP301						
PWR P1 P2 I11 I12							I31 I32 I33 I34						
O01 O02 O03 O04 I13 I14							I35 I36 I37 I38						
K1 K2 I21 I22							I41 I42 I43 I44						
 USB I23 I24							I45 I46 I47 I48						
      							   						
O01 O02 O03 O04 T21 I21 T22 I22							I41 I42 I43 I44						
      							   						
14 24 34 T23 I23 T24 I24							I45 I46 I47 I48						

Internal block diagram



Code structure

CS MP301M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
 TÜV SÜD approval: Z10 16 05 75157 009
 EAC approval: RU C-IT.AQ35.B.00454

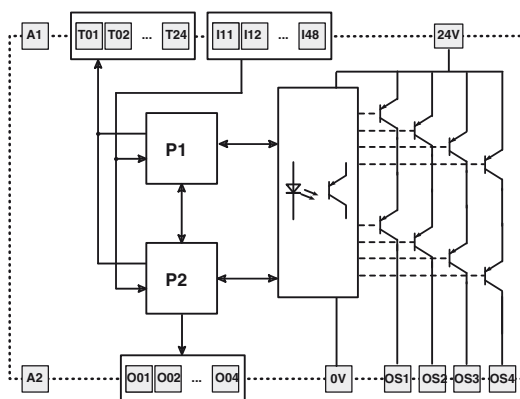
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	535	
PFH _D	1.57E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	24	281 part 6
Test outputs (Tx)	12	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	350 g	

Pin assignment

T01 T02 T03 T04	T11 T12 T13 T14	I31 I32 I33 I34
A1 A2 24V 0V	T13 T14 T15 T16	I35 I36 I37 I38
 CS MP302		
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34
O01 O02 O03 O04	I21 I22 I23 I24	I35 I36 I37 I38
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I41 I42 I43 I44
USB I23	I21 I22 I23 I24	I45 I46 I47 I48
O01 O02 O03 O04	T21 T22 T23 T24	I41 I42 I43 I44
OS1 OS2 OS3 OS4	T21 T22 T23 T24	I45 I46 I47 I48

Internal block diagram



Code structure

CS MP302M0

Connection type

- M** Connector with screw terminals
X Connector with spring terminals

Stock items

CS MP302M0

Items with code on **green** background are stock items



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

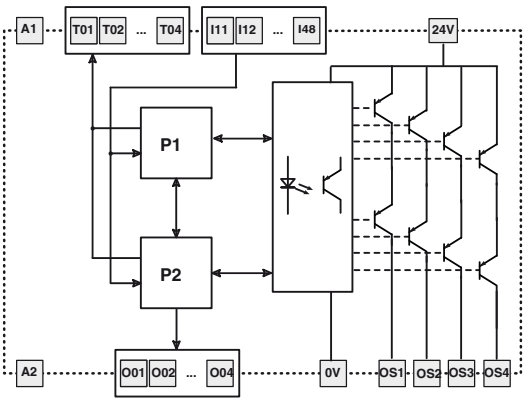
Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
pizzato CS MP303		
PWR	P1 P2	I31 I32 I33 I34
O01 O02 O03 O04	I15 I16 I17 I18	I35 I36 I37 I38
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I41 I42 I43 I44
USB	I25 I26 I27 I28	I45 I46 I47 I48
O01 O02 O03 O04	I21 I22 I23 I24	I41 I42 I43 I44
OS1 OS2 OS3 OS4	I25 I26 I27 I28	I45 I46 I47 I48

Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	485	
PFH _D	1.76E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	32	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	350 g	

Internal block diagram



Code structure

CS MP303M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
 TÜV SÜD approval: Z10 16 05 75157 009
 EAC approval: RU C-IT.AQ35.B.00454

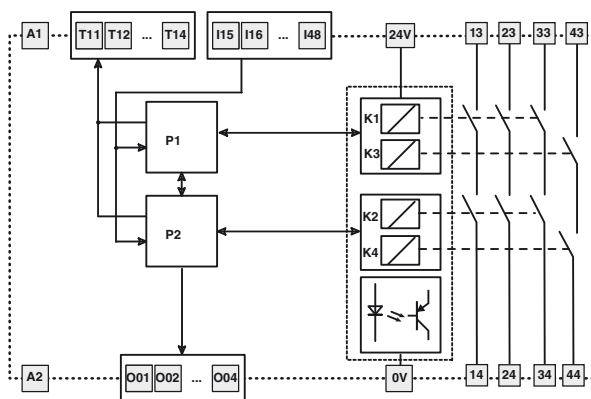
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	98	
PFH _D	2.05E-09	
Service life	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	28	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Safety relay circuits	3NO+1NO	282 part 14
Weight	400 g	

Pin assignment

13 23 33 43 T11 T12 T13 T14	I31 I32 I33 I34
A1 A2 24V 0V I15 I16 I17 I18	I35 I36 I37 I38
CS MP304	
PWR P1 P2	I31 I32 I33 I34
O01 O02 O03 O04 I15 I16 I17 I18	I35 I36 I37 I38
K1 K2 K3 K4 I21 I22 I23 I24	I41 I42 I43 I44
USB I25 I26 I27 I28	I45 I46 I47 I48
O01 O02 O03 O04 I21 I22 I23 I24	I41 I42 I43 I44
14 24 34 44 I25 I26 I27 I28	I45 I46 I47 I48

Internal block diagram



Code structure

CS MP304M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

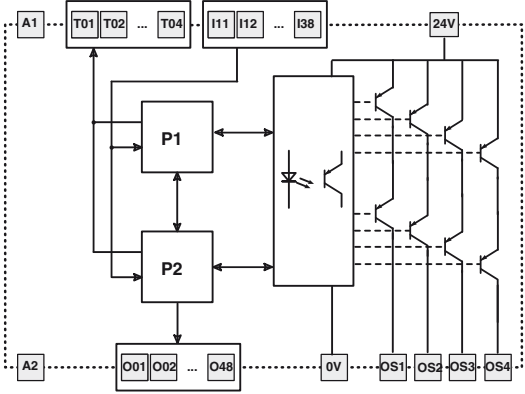
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	535	
PFH _D	1.57E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	24	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	12	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	350 g	

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
pizzato CS MP305		
PWR	P1 P2	I31 I32 I33 I34
O01 O02 O03 O04	I15 I16 I17 I18	I35 I36 I37 I38
OS1 OS2 OS3 OS4	I21 I22 I23 I24	O41 O42 O43 O44
USB	I25 I26 I27 I28	O45 O46 O47 O48
O01 O02 O03 O04	I21 I22 I23 I24	O41 O42 O43 O44
OS1 OS2 OS3 OS4	I25 I26 I27 I28	O45 O46 O47 O48

Internal block diagram



Code structure

CS MP305M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
 TÜV SÜD approval: Z10 16 05 75157 009
 EAC approval: RU C-IT.AQ35.B.00454

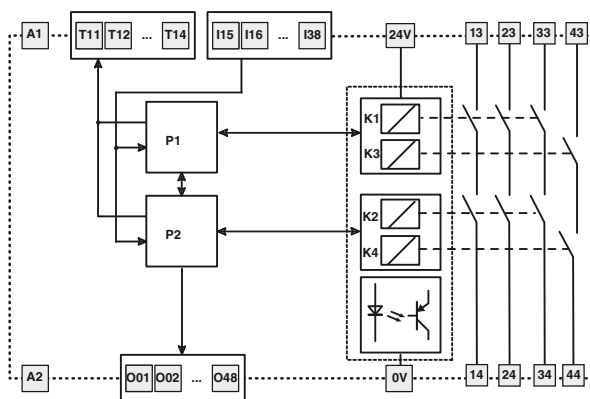
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	100	
PFH _D	1.86E-09	
Service life	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	20	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	12	282 part 11
Safety relay circuits	3NO+1NO	282 part 14
Weight	400 g	

Pin assignment

13 23 33 43 T11 T12 T13 T14	I31 I32 I33 I34
A1 A2 24V 0V I15 I16 I17 I18	I35 I36 I37 I38
CS MP306	
PWR P1 P2	I31 I32 I33 I34
O01 O02 O03 O04 I15 I16 I17 I18	I35 I36 I37 I38
K1 K2 K3 K4 I21 I22 I23 I24	O41 O42 O43 O44
USB I25 I26 I27 I28	O45 O46 O47 O48
O01 O02 O03 O04 I21 I22 I23 I24	O41 O42 O43 O44
14 24 34 44 I25 I26 I27 I28	O45 O46 O47 O48

Internal block diagram



Code structure

CS MP306M0

Connection type

- M** Connector with screw terminals
X Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

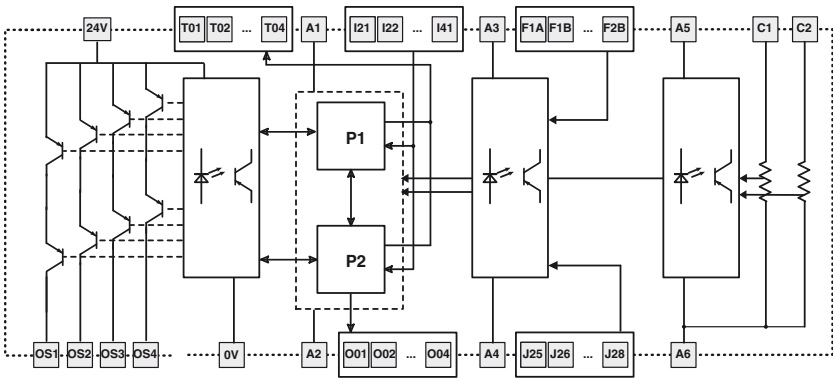
Pin assignment

T01 T02 T03 T04	A3 A4 A4	A5 A6 C1 C2
A1 A2 24V 0V	F1A F1B F2A F2B	
PWR P1 P2	CH ACH B C1 C2	
O01 O02 O03 O04 F1A F1B F2A F2B		
OS1 OS2 OS3 OS4 I21 I22 I23 I24		
USB J25 J26 J27 J28		
O01 O02 O03 O04 I21 I22 I23 I24		
OS1 OS2 OS3 OS4 J25 J26 J27 J28		

Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	289	
PFH _D	8.38E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	8	281 part 6
Decoupled digital inputs (Jx)	4	281 part 7
Inputs for 4-20 mA analogue signals (Cx)	2	281 part 8
Inputs for frequency signals from 0 to 4 kHz (Fx)	4	281 part 9
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	4	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	350 g	

Internal block diagram



Code structure

CS MP307M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
 TÜV SÜD approval: Z10 16 05 75157 009
 EAC approval: RU C-IT.AQ35.B.00454

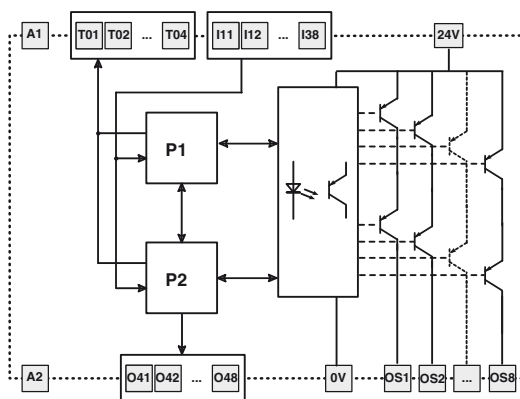
Main technical features

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Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	548	
PFH _D	7.27E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	24	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	8	282 part 11
Semiconductor safety output circuits (OSx)	8 PNP	282 part 13
Weight	350 g	

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
pizzato CS MP308		
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34
OS1 OS2 OS3 OS4	I15 I16 I17 I18	I35 I36 I37 I38
OS5 OS6 OS7 OS8	I21 I22 I23 I24	O41 O42 O43 O44
USB	I25 I26 I27 I28	O45 O46 O47 O48
OS1 OS2 OS3 OS4	I21 I22 I23 I24	O41 O42 O43 O44
OS5 OS6 OS7 OS8	I25 I26 I27 I28	O45 O46 O47 O48

Internal block diagram



Code structure

CS MP308M0

Connection type

- M** Connector with screw terminals
X Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

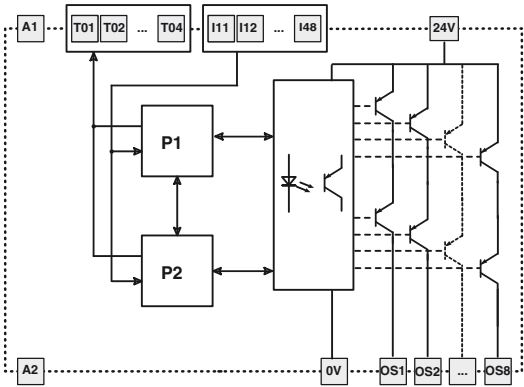
Main technical features

Parameter:	Value:	Page:
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Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	496	
PFH _D	7.46E-09	
Service life	20 years	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	32	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor safety output circuits (OSx)	8 PNP	282 part 13
Weight	350 g	

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
PWR	P1 P2	I11 I12 I13 I14
OS1 OS2 OS3 OS4	I15 I16 I17 I18	I31 I32 I33 I34
OS5 OS6 OS7 OS8	I21 I22 I23 I24	I35 I36 I37 I38
USB	I25 I26 I27 I28	I41 I42 I43 I44
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I45 I46 I47 I48
OS5 OS6 OS7 OS8	I25 I26 I27 I28	

Internal block diagram

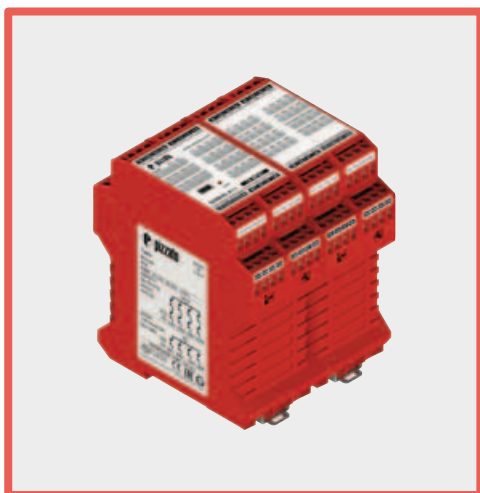


Code structure

CS MP309M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010

UL approval: E131787

TÜV SÜD approval: Z10 16 05 75157 009

EAC approval: RU C-IT.AQ35.B.00454

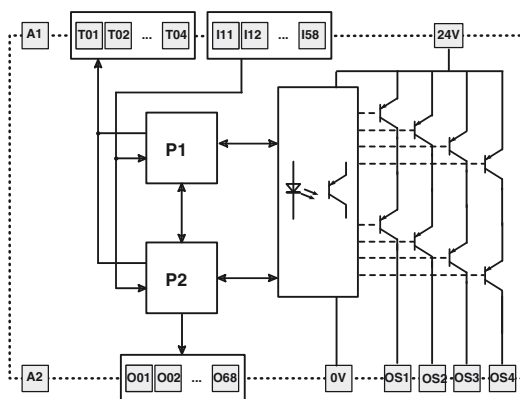
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	434	
PFH _D	1.73E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	40	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	12	282 part 11
Semiconductor safety output circuits (OSx)	4 PNP	282 part 12
Weight	500 g	

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
pizzato CS MP401			
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
O01 O02 O03 O04	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I41 I42 I43 I44	O61 O62 O63 O64
	I25 I26 I27 I28	I45 I46 I47 I48	O65 O66 O67 O68
O01 O02 O03 O04	I21 I22 I23 I24	I41 I42 I43 I44	O61 O62 O63 O64
OS1 OS2 OS3 OS4	I25 I26 I27 I28	I45 I46 I47 I48	O65 O66 O67 O68

Internal block diagram



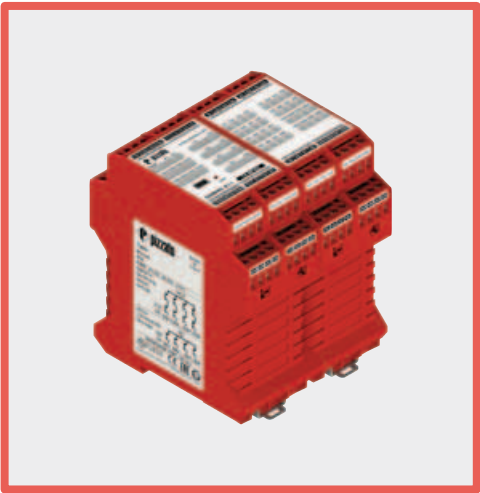
Code structure

CS MP401M0

Connection type

M Connector with screw terminals

X Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
UL approval: E131787
TÜV SÜD approval: Z10 16 05 75157 009
EAC approval: RU C-IT.AQ35.B.00454

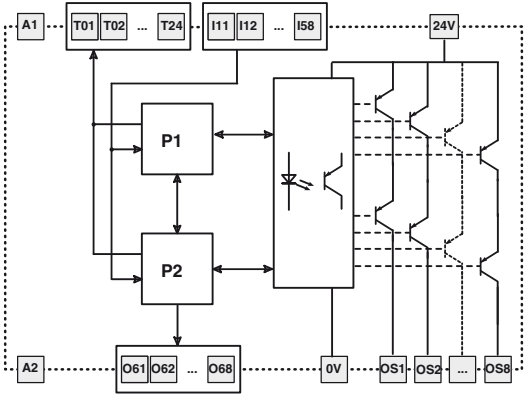
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	478	
PFH _D	7.24E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	32	281 part 6
Test outputs (Tx)	12	281 part 10
Semiconductor signalling output circuits (Ox)	8	282 part 11
Semiconductor safety output circuits (OSx)	8 PNP	282 part 13
Weight	500 g	

Pin assignment

T01 T02 T03 T04 T11 T12 T12 T12	I31 I32 I33 I34 I51 I52 I53 I54
A1 A2 24V 0V T13 T13 T14 T14	I35 I36 I37 I38 I55 I56 I57 I58
 CS MP402	
PWR P1 P2 I11 I12	I31 I32 I33 I34 I51 I52 I53 I54
OS1 OS2 OS3 OS4 I13 I14	I35 I36 I37 I38 I55 I56 I57 I58
OS5 OS6 OS7 OS8 I21 I22	I41 I42 I43 I44 O61 O62 O63 O64
I23 I24	I45 I46 I47 I48 O65 O66 O67 O68
OS1 OS2 OS3 OS4 T21 T21 T22 T22	I41 I42 I43 I44 O61 O62 O63 O64
OS5 OS6 OS7 OS8 T23 T23 T24 T24	I45 I46 I47 I48 O65 O66 O67 O68

Internal block diagram



Code structure

CS MP402M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL CL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 16 06 75157 010
 UL approval: E131787
 TÜV SÜD approval: Z10 16 05 75157 009
 EAC approval: RU C-IT.AQ35.B.00454

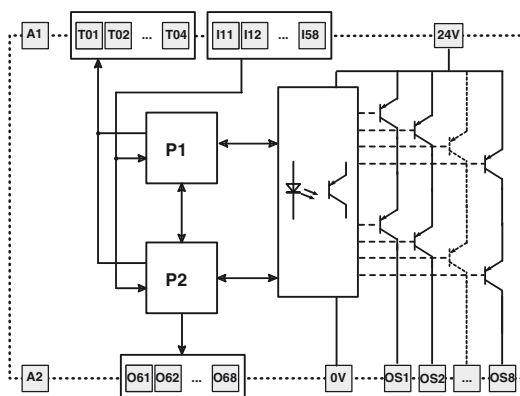
Main technical features

Parameter:	Value:	Page:
SIL CL acc. to EN IEC 62061	up to SIL CL 3	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _d	438	
PFH _d	7.42E-09	
Service life	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		281 part 1
Environmental data		281 part 2
Supply		281 part 3
In compliance with standards		281 part 4
Programming software	Gemis Studio	281 part 5
USB port	Yes	
Safety inputs (Ix)	40	281 part 6
Test outputs (Tx)	4	281 part 10
Semiconductor signalling output circuits (Ox)	8	282 part 11
Semiconductor safety output circuits (OSx)	8 PNP	282 part 13
Weight	500 g	

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
pizzato CS MP403			
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
OS1 OS2 OS3 OS4	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
OS5 OS6 OS7 OS8	I21 I22 I23 I24	I41 I42 I43 I44	O61 O62 O63 O64
I25 I26 I27 I28		I45 I46 I47 I48	O65 O66 O67 O68
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I41 I42 I43 I44	O61 O62 O63 O64
OS5 OS6 OS7 OS8	I25 I26 I27 I28	I45 I46 I47 I48	O65 O66 O67 O68

Internal block diagram



Code structure

CS MP403M0

Connection type

M Connector with screw terminals

X Connector with spring terminals

Technical data

1) Housing

Housing:	polyamide PA 6.6, self-extinguishing V0 acc. to UL 94
Protection degree:	IP40 (housing) IP20 (terminal strip)
Dimensions, cable cross sections, terminal tightening torque:	page 296-297, design C / E

2) Environmental

Operating temperature:	0°C ... +55°C
Storage temperature:	-20°C ... +70°C
Pollution degree:	external 3, internal 2
Overvoltage category:	II

3) Power supply

Rated voltage A1-A2 (U _n):	24 Vdc
Max. DC residual ripple in DC:	10%
Supply voltage tolerance:	±15% of U _n
Rated consumption (w/o load):	< 3 W
Protection against short circuits:	PTC resistance, I _h =0.5 A
PTC response time:	Response time > 100 ms, release time > 3 s
Internal protection against short circuits on outputs (Tx, Ox):	Electronic
Maximum current output of the module as the total current of the Ox and Tx outputs:	0.5 A
Self-test duration on startup:	< 2 s

4) Compliance with standards

EN 60947-1, EN 60947-5-1, EN 60204-1, EN ISO 13849-1, EN ISO 13855, EN 1037, EN ISO 12100, EN ISO 13850, EN 60529, EN 61000-6-2, EN 61000-6-3, EN 61326-1, EN 61326-3-1, EN 60664-1, EN 62061, UL 508, CSA C22.2 n° 14-95.

Compliance with the requirements of:

Low Voltage Directive 2014/35/EU,
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU

Features approved by UL

Rated supply voltage:	24 Vdc
Power consumption DC:	< 3 W
Relay output:	
- maximum switching voltage:	230/240 Vac,
- maximum current:	4 A
- utilization category:	C300 pilot duty
Semiconductor outputs:	
- maximum switching voltage:	24 V dc
- maximum current:	500 mA

Notes:

- Use 60 or 75 °C copper (Cu) conductors, rigid or flexible, wire size 30-12 AWG.
- Tightening torque for terminal screws of 5-7 lb in.
- Only for 24 Vac/dc versions: power supply only with class 2 sources or with limited voltage and energy. (Supply from Remote Class 2 Source or limited voltage limited energy).

5) Gemnis Studio

The **Gemis Studio** software is the graphic development environment for the creation, simulation and debugging of programs designed for upload to Gemnis line modules.

This software is licensed to users wishing to program these modules, subject to prior registration at www.gemis.com.

You can download the latest **Gemis Studio** software version from the site, which will allow you to program Gemnis line safety modules.

Gemis Studio software minimum download requirements

Computer and processor:	X86 with clock frequency of 1 GHz
Memory:	512 MB
Hard disk:	200 MB

Monitor:

Monitor with 1024x768 resolution or higher.

Operating system:

Microsoft Windows 7 or
Microsoft Windows 10
Microsoft Framework .NET 3.5 or higher
Microsoft Report Viewer
Acrobat Reader

6) Input circuits (Ix)

Voltage and current in the input circuits:

24 V, 5 mA

Input signals:

0-8 V (Off), 12-24 V (On)

Galvanic separation:

No

Minimum duration of input signal:

10 ms

Input signal filtering:

Yes, maximum interference period 0.4 ms

Maximum input resistance:

100 Ohm

Maximum input capacitance:

470 nF to ground

470 nF between two conductors

7) Decoupled input circuits (Jx)

Voltage and current in the input circuits:

24 V, 5 mA

Input signals:

0-8 V (Off), 12-24 V (On)

Galvanic separation:

Yes

Insulation voltage (U_i):

500 V

Minimum duration of input signal:

10 ms

Input signal filtering:

Yes, maximum interference period 0.4 ms

Maximum input resistance:

100 Ohm

Maximum input capacitance:

470 nF to ground

470 nF between two conductors

NB: Voltage and current values indicated refer to the power supply terminals (Ax, see each module individually) of the board where the Jx type terminals are present

8) Analogue input circuits (Cx)

Rated supply voltage:	24 Vdc ± 15 %
Analogue input type:	4-20 mA current loop
Measurement range:	0 ... 25 mA
Accuracy over entire measurement range:	1 % ± 1 digit
Resolution:	0.01 mA
Input resistance:	100 Ohm
Maximum applicable current:	30 mA
Managed sensors:	"source" type with 2/3 wires
Galvanic separation:	Yes
Insulation voltage (U _i):	500 V

NB: Voltage and current values indicated refer to the power supply terminals (Ax, see each module individually) of the board where the Cx type terminals are present

9) Frequency input circuits (Fx)

Rated supply voltage:	24 Vdc ± 15 %
Input circuit voltage and current:	24 Vdc, 7 mA
Check of the supply voltage of the connected proximity sensors:	24 Vdc ± 20 %
Maximum detectable frequency:	4 kHz
Minimum detectable frequency:	1 Hz
Frequency detection accuracy:	1 % ± 1 digit
Resolution:	0.1 Hz
Minimum time for standstill detection:	1 s
Galvanic separation:	Yes
Insulation voltage (U _i):	500 V

NB: Voltage and current values indicated refer to the power supply terminals (Ax, see each module individually) of the board where the Fx type terminals are present

**10) Circuits with Test signals (Tx)**

Signal type:	Pulsed 100 Hz 24V/0V, duty cycle 50%
Max. total current:	See Supply
Protected against short circuit:	Yes

11) Semiconductor signalling output circuits (Ox)

Output type:	PNP
Maximum current per output:	0.5 A
Max. total current:	see Supply
Impulse withstand voltage (U_{imp}):	0.8 kV
Rated insulation voltage (U_i):	32 V
Protected against short circuit:	Yes
Galvanic separation:	No

12) Semiconductor safety output circuits (OSx) with 4 safety outputs

Rated voltage 24V-0V:	24 Vdc
Number of outputs:	4
Output type:	PNP
Maximum current per output:	0.5 A
Max. total output current:	2 A
Minimum current:	10 mA
Maximum capacitive load to ground per output:	400 nF
Maximum inductive load per output:	500 mH
Protection fuse:	2 A type gG
Galvanic separation:	Yes
Impulse withstand voltage (U_{imp}):	0.8 kV
Rated insulation voltage (U_i):	32 V
Short circuit detection between outputs:	Yes
Duration of the deactivation impulses at the safety outputs:	< 300 μ s

13) Semiconductor safety output circuits (OSx) with 8 safety outputs

Rated voltage 24V-0V:	24 Vdc
Number of outputs:	8
Output type:	PNP
Maximum current per output:	0.4 A
Max. total output current:	3 A
Minimum current:	10 mA
Maximum capacitive load to ground per output:	400 nF
Maximum inductive load per output:	500 mH
Protection fuse:	4 A type gG
Galvanic separation:	Yes
Impulse withstand voltage (U_{imp}):	0.8 kV
Rated insulation voltage (U_i):	32 V
Short circuit detection between outputs:	Yes
Duration of the deactivation impulses at the safety outputs:	< 300 μ s

14) Safety relay circuits

Rated voltage 24V-0V:	24 Vdc
Contact type:	Forcibly guided contacts acc. to EN 50205
Material of the contacts:	gold-plated silver alloy
Maximum switching voltage:	230 Vac; 300 Vdc
Maximum current per contact:	6 A
Max. total current ΣI_{th2} :	36 A ²
Minimum current:	10 mA
Protection fuse:	4 A type gG
Maximum load:	1380 VA/W
Impulse withstand voltage (U_{imp}):	4 kV
Rated insulation voltage (U_i):	500 V
Utilization category (EN 60947-5-1):	AC15 ($U_e=230V$, $I_e=3A$); DC13 ($U_e=24V$, $I_e=4A$) (6 op. cycl./min.)
Utilization category (UL 508):	C300
Contact resistance:	< 100 mOhm
Mechanical endurance:	>10 million operating cycles
Electrical endurance:	>100,000 operating cycles
Galvanic separation:	Yes

The number and the load capacity of output contacts can be increased by using expansion modules or contactors.
See page 241-250.